

SECTION 1: Identification

Product identifiers:

Product trade name: Kalama* Hexyl Cinnamic Aldehyde
Company product number: HCAW
Other means of identification: AHCA; HCA, α -n Hexyl Cinnamic Aldehyde; α -Hexylcinnamaldehyde; α -n-Hexyl- β -Phenylacrolein; Octanal, 2-(phenylmethylene)

Recommended use of the chemical and restrictions on use:

Uses: Fragrance ingredient
Restrictions on use: None identified

Details of the supplier:

Manufacturer/Supplier: Emerald Kalama Chemical Limited
Dans Road
Widnes, Cheshire WA8 0RF
United Kingdom
Telephone: +44 (0) 151 423 8000
Email: product.compliance@emeraldmaterials.com

For further information about this SDS: Email: product.compliance@emeraldmaterials.com

Emergency telephone number:

ChemTel (24 hours): 1-800-255-3924 (USA); +1-813-248-0585 (outside USA);
1-300-954-583 (Australia); 000-800-100-4086 (India).

SECTION 2: Hazard(s) identification

Classification of the substance or mixture:

Acute Toxicity, Oral, category 5, H303
Skin Irritation, category 3, H316
Skin Sensitizer, category 1, H317
Hazardous to the aquatic environment, Acute, category 1, H400
Hazardous to the aquatic environment, Chronic, category 2, H411

Label elements:

Hazard pictogram(s):



Signal word:

Warning

Hazard statements:

H303 May be harmful if swallowed.
H316 Causes mild skin irritation.
H317 May cause an allergic skin reaction.
H400 Very toxic to aquatic life.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements:

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P312 Call a POISON CENTRE/doctor if you feel unwell.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.
P501 Dispose of contents/container in accordance with local, regional and international regulations.

Supplemental information: No Additional Information

Classification and hazards statements are listed according to the United Nations Globally Harmonized System of Classification and Labelling of Chemicals (GHS).

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Regulations in individual countries/regions may determine which classifications and hazard statements are applicable based on adopted hazard classes and categories. Precautionary statements are listed according to the United Nations Globally Harmonized System of Classification and Labelling of Chemicals (GHS) - Annex III. Regulations in individual countries/regions may determine which statements are required on the product label. See product label for specifics.

Other hazards: No Additional Information

See Section 11 for toxicological information.

SECTION 3: Composition/information on ingredients

Substance:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Weight%</u>
000101-86-0	α -Hexylcinnamaldehyde	97-100
0001948-33-0	tert-Butylhydroquinone	0.1-<1.0
000122-40-7	2-Benzylideneheptanal	0.1-<1.0

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits.

SECTION 4: First-aid measures

Description of first aid measures:

General: If irritation or other symptoms occur or persist from any route of exposure, remove the affected individual from the area: see a physician/get medical attention.

Eye contact: Any material that contacts the eye should be washed out immediately with water. Get medical attention if symptoms occur.

Skin contact: Immediately remove contaminated clothing and shoes. Wash the affected area with plenty of soap and water until no evidence of the chemical remains (at least 15-20 minutes). Launder clothing before reuse. If skin irritation occurs: Get medical advice/attention.

Inhalation: If affected, remove to fresh air. Get medical attention if symptoms occur.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Rinse out the mouth with water. Get medical attention immediately.

Protection of first aid responders: Wear proper personal protective clothing and equipment.

Most important symptoms and effects, both acute and delayed: Irritation. Preexisting sensitization, skin and/or respiratory disorders or diseases may be aggravated. See section 11 for additional information.

Indication of any immediate medical attention and special treatment needed, if necessary: Treat symptomatically.

SECTION 5: Fire-fighting measures

Extinguishing media:

Suitable: Use water spray, ABC dry chemical, foam or carbon dioxide. Water or foam may cause frothing. Use water to keep fire-exposed containers cool. Water spray may be used to flush spills away from exposures.

Unsuitable: Do not use direct water stream. May spread fire.

Special hazards arising From the chemical:

Unusual fire/explosion hazards: Product is not considered a fire hazard, but will burn if ignited. Closed container may rupture (due to build up in pressure) when exposed to extreme heat.

Hazardous combustion products: Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See section 10 (Hazardous decomposition products) for additional information.

Special protective equipment and precautions for fire-fighters: Wear self-contained breathing apparatus (SCBA) equipped with a full facepiece and operated in a pressure-demand mode (or other positive pressure mode) and approved protective clothing. Personnel without suitable respiratory protection must leave the area to prevent significant exposure to hazardous gases from combustion, burning or decomposition. In an enclosed or poorly ventilated area, wear SCBA during cleanup immediately after a fire as well as during the attack phase of firefighting operations.

See section 9 for additional information.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures: See Section 8 for recommendations on the use of personal protective equipment. If spilled in an enclosed area, ventilate. Eliminate ignition sources. Personal Protective Equipment must be worn.

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Environmental precautions: Do not flush liquid into public sewer, water systems or surface waters.

Methods and materials for containment and cleaning up: Contain by diking with sand, earth or other non-combustible material. Wear proper personal protective clothing and equipment. Absorb spill with an inert material. Place into labeled, closed container; store in safe location to await disposal. Change contaminated clothing and launder before reuse.

SECTION 7: Handling and storage

Precautions for safe handling: As with any chemical product, use good laboratory/workplace procedures. Do not cut, puncture, or weld on or near the container. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Avoid eye and skin contact. Avoid inhalation of aerosol, mist, spray, fume or vapor. Avoid drinking, tasting, swallowing or ingesting this product. Wash contaminated clothing before reuse. Provide eyewash fountains and safety showers in the work area.

Conditions for safe storage, including any incompatibilities: Store cool and dry, under well-ventilated conditions. Keep away from heat, sparks and open flames. Store this material away from incompatible substances (see section 10). Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning. Empty container contains residual product which may exhibit hazards of product. Product can easily oxidize. It is recommended that opened containers be padded with nitrogen. Protect from light.

SECTION 8: Exposure controls / personal protection

Control parameters:

Occupational exposure limits (OEL):

<u>Chemical Name</u>	<u>ACGIH - TWA/Ceiling</u>	<u>ACGIH - STEL</u>		
α -Hexylcinnamaldehyde	N/E	N/E		
tert-Butylhydroquinone	N/E	N/E		
2-Benzylideneheptanal	N/E	N/E		
<u>Chemical Name</u>	<u>Australia</u>	<u>New Zealand</u>	<u>Korea</u>	<u>Indonesia</u>
α -Hexylcinnamaldehyde	N/E	N/E	N/E	N/E
tert-Butylhydroquinone	N/E	N/E	N/E	N/E
2-Benzylideneheptanal	N/E	N/E	N/E	N/E
<u>Chemical Name</u>	<u>Japan ISHL</u>	<u>Japan JSOH</u>	<u>Taiwan</u>	<u>Malaysia</u>
α -Hexylcinnamaldehyde	N/E	N/E	N/E	N/E
tert-Butylhydroquinone	N/E	N/E	N/E	N/E
2-Benzylideneheptanal	N/E	N/E	N/E	N/E
<u>Chemical Name</u>	<u>Philippines</u>	<u>Singapore</u>		
α -Hexylcinnamaldehyde	N/E	N/E		
tert-Butylhydroquinone	N/E	N/E		
2-Benzylideneheptanal	N/E	N/E		

N/E=Not established (no exposure limits established for the listed substances for listed country/region/organization).

Exposure controls:

Appropriate engineering controls: Always provide effective general and, when necessary, local exhaust ventilation to draw spray, aerosol, fume, mist and vapor away from workers to prevent routine inhalation. Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS.

Individual protection measures, such as personal protective equipment:

Eye/face protection: Wear eye protection.

Skin and body protection: Wear chemical resistant (impervious) gloves. Use good laboratory/workplace procedures including personal protective clothing: labcoat, safety glasses and protective gloves.

Respiratory protection: Wear an approved respirator (e.g., an organic vapor respirator, a full face air purifying respirator for organic vapors, or a self-contained breathing apparatus) whenever exposure to aerosol, mist, spray, fume or vapor exceed the applicable exposure limit(s) of any chemical substance listed in this SDS.

Further information: Eyewash fountains and safety showers are recommended in the work area.

SECTION 9: Physical and chemical properties

Form:	Liquid	pH:	Not Available
Appearance:	Pale yellow	Relative density:	0.95-0.96 (25 °C)
Odor:	Jasmine	Partition coefficient (n-octanol/water):	5.3 @ 24 °C
Odor threshold:	Not Available	% Volatile by weight:	100%
Solubility in water:	1.62 mg/L @ 20 °C	VOC:	100%
Evaporation rate:	< 0.01	Boiling point °C:	305-311 °C
Vapor pressure:	<0.02 mm Hg @ 20 °C	Boiling point °F:	581-591 °F
Vapor density:	Not Available	Flash point:	>100 °C (>212 °F) Tag Closed Cup
Viscosity:	Not Available	Auto-ignition temperature:	236 °C (456 °F)

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Melting point/Freezing point: 4 °C (39 °F)
Oxidizing properties: Not oxidizing

Flammability (solid, gas): Not Applicable (liquid)
Flammability or explosive limits: LFL/LEL: Not Available

UFL/UEL: Not Available

Explosive properties: Not explosive
Decomposition temperature: Not Available

Other information: Amounts specified are typical and do not represent a specification.

SECTION 10: Stability and reactivity

Reactivity: None known.

Chemical stability: This product is stable.

Possibility of hazardous reactions: Hazardous polymerization will not occur.

Conditions to avoid: Excessive heat and ignition sources.

Incompatible materials: Avoid contact with strong oxidizing agents.

Hazardous decomposition products: Carbon dioxide and carbon monoxide.

SECTION 11: Toxicological information

Information on likely routes of exposure:

General: Caution must be exercised through the prudent use of protective equipment and handling procedures to minimize exposure.

Eyes: May cause eye irritation.

Skin: May cause allergic skin reaction. Causes mild skin irritation.

Inhalation: High airborne concentrations of vapors resulting from heating, misting or spraying may cause irritation of the respiratory tract and mucous membranes.

Ingestion: May be harmful if swallowed. Ingestion may cause irritation.

Acute toxicity information: May be harmful if swallowed - Category 5.

Chemical Name	Inhalation LC50	Species	Oral LD50	Species	Dermal LD50	Species
α-Hexylcinnamaldehyde	>2.12 mg/L (aerosol, measured, 4 hours)	Rat/ adult	3100 mg/kg	Rat/ adult male	>3000 mg/kg	Rabbit/ adult
tert-Butylhydroquinone	N/E	N/E	700-1131 mg/kg	Rat/ adult	N/E	N/E
2-Benzylideneheptanal	>2.12 mg/L (similar materials, 4 hours)	Rat/ adult	3730 mg/kg	Rat/ adult	>2000 mg/kg	Rabbit/ adult

Skin corrosion/irritation: Causes mild skin irritation - Category 3. ALPHA-HEXYLCINNAMALDEHYDE: Skin irritation, rabbit: score = >2 - <2.3; Moderate irritant.

Chemical Name	Skin irritation	Species
α-Hexylcinnamaldehyde	Mild-moderate irritant	Rabbit/ adult
tert-Butylhydroquinone	Moderate irritant	Guinea pig/ adult
2-Benzylideneheptanal	Mild-moderate irritant	Rabbit/ adult

Serious eye damage/irritation: Not classified (based on available data, the classification criteria are not met).

Chemical Name	Eye irritation	Species
α-Hexylcinnamaldehyde	Slight irritant	Rabbit/ adult
tert-Butylhydroquinone	Moderate irritant	Rabbit/ adult
2-Benzylideneheptanal	Slight irritant	Rabbit/ adult

Respiratory or skin sensitization: Skin sensitization - Category 1.

Chemical Name	Skin sensitisation	Species
α-Hexylcinnamaldehyde	Sensitizer	Mouse/Local lymph node assay
tert-Butylhydroquinone	Weak sensitizer	Guinea pig and Human
2-Benzylideneheptanal	Sensitizer	Mouse/Local lymph node assay

Carcinogenicity: Not classified (no relevant information found).

Germ cell mutagenicity: Not classified (based on available data, the classification criteria are not met). ALPHA-HEXYLCINNAMALDEHYDE: Alpha-hexylcinnamaldehyde was not mutagenic in in-vivo and in-vitro studies.

Reproductive toxicity: Not classified (based on available data, the classification criteria are not met). ALPHA-HEXYLCINNAMALDEHYDE: Reproductive and Developmental toxicity screening test (gavage) found a NOAEL \geq 100 mg/kg/day

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for reproductive and developmental toxicity.

Specific target organ toxicity (STOT) - single exposure: Not classified (no relevant information found).

Specific target organ toxicity (STOT) - repeated exposure: Not classified (based on available data, the classification criteria are not met). ALPHA-HEXYLCINNAMALDEHYDE: Repeated dose study, 14 day oral gavage, rat: NOAEL (no-observed-adverse-effect-level) =150-500 mg/kg bw/day (local effects). Repeated dose study, 90-day dermal, rat: LOAEL (Lowest-observable-adverse-effect-level) 125 mg/kg bw/day (local effects); >125 mg/kg bw/day (systemic effects).

Aspiration hazard: Not classified.

Other toxicity information: No additional information available.

SECTION 12: Ecological information

Ecotoxicity: ALPHA-HEXYLCINNAMALDEHYDE: This substance showed no toxicity to fish at the solubility limit.

<u>Chemical Name</u>	<u>Species</u>	<u>Acute</u>	<u>Acute</u>	<u>Chronic</u>
α -Hexylcinnamaldehyde	Fish	LC50 1.7 mg/L (96 hours)	N/E	N/E
α -Hexylcinnamaldehyde	Invertebrates	EC50 0.247 mg/L (48 hours)	N/E	EC10 69 μ g/L (21 days)
α -Hexylcinnamaldehyde	Algae	EC50 >0.065 mg/L (72 hours) (mean measured test concentration)	N/E	N/E
tert-Butylhydroquinone	Fish	LC50 0.6 mg/L (96 hours) (similar materials)	N/E	N/E
tert-Butylhydroquinone	Invertebrates	EC50 3.2 mg/L (96 hours) (similar materials)	N/E	N/E
tert-Butylhydroquinone	Algae	N/E	N/E	N/E
2-Benzylideneheptanal	Fish	LC50 3.0 mg/L (96 hours)	LC50 3.14 mg/L(96 hours) (calculated)	N/E
2-Benzylideneheptanal	Invertebrates	EC50 1.1 mg/L (48 hours)	N/E	N/E
2-Benzylideneheptanal	Algae	EC50 1.88 mg/L (72 hours)	N/E	NOEC 0.154 mg/L(72 hours)
2-Benzylideneheptanal	Micro-organisms	EC50 >10000 mg/L (3 hours)		

Persistence and degradability:

<u>Chemical Name</u>	<u>Biodegradation</u>
α -Hexylcinnamaldehyde	Readily biodegradable (OECD 301F)
tert-Butylhydroquinone	Not readily biodegradable
2-Benzylideneheptanal	Readily biodegradable (OECD 301F)

Bioaccumulative potential:

<u>Chemical Name</u>	<u>Bioconcentration Factor (BCF)</u>	<u>Log Kow</u>
α -Hexylcinnamaldehyde	N/E	5.3 @ 24°C
tert-Butylhydroquinone	N/E	1.52
2-Benzylideneheptanal	586.2 L/kg (calculated)	4.7 (24°C)

Mobility in soil:

<u>Chemical Name</u>	<u>Mobility in soil (Koc/Kow)</u>
α -Hexylcinnamaldehyde	15800 (OECD 121)
tert-Butylhydroquinone	N/E
2-Benzylideneheptanal	8365 (30°C)

Other adverse effects: No additional information available.

SECTION 13: Disposal considerations

Dispose of unused contents (incineration) in accordance with national and local regulations. Dispose of container in accordance with national and local regulations. Ensure the use of properly authorized waste management companies, where appropriate.

See Section 8 for recommendations on the use of personal protective equipment.

SECTION 14: Transport information

The information below is provided to assist in documentation. It may supplement the information on the package. The package in your possession may carry a different version of the label depending on the date of manufacture. Depending on inner packaging quantities and packaging instructions, it may be subject to specific regulatory exceptions.

UN number: UN3082

UN proper shipping name:

Environmentally hazardous substance, liquid, n.o.s. (alpha-Hexylcinnamaldehyde)

Transport hazard class(es):

U.S. DOT hazard class: N/A

Canada TDG hazard class: N/A

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Europe ADR/RID hazard class: 9
IMDG Code (ocean) hazard class: 9
ICAO/IATA (air) hazard class: 9

A "N/A" listing for the hazard class indicates the product is not regulated for transport by that regulation.

Packing group: III

Environmental hazards:

Marine pollutant: Marine Pollutant (IMDG code 2.9.3).
Hazardous substance (USA): Not Applicable

Special precautions for user: Not Applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:

Not Applicable

Notes: For surface shipments within the United States: Not regulated.

SECTION 15: Regulatory information

Safety, health and environmental regulations specific for the product in question:

Japan regulations:

Japan Industrial Safety and Health Law:

Chemical name

No subject chemicals

Category

Japan Fire Service Law:

Chemical name

α -Hexylcinnamaldehyde

2-Benzylideneheptanal

Category

Group 4 - Flammable liquids

Group 4 - Flammable liquids

Japan Poisonous and Deleterious Substances:

Chemical name

No subject chemicals

Category

Threshold

Japan Prevention of Marine Pollution and Disaster:

Chemical name

No subject chemicals

Category

Japan Chemical Substances Control Law:

Chemical name

α -Hexylcinnamaldehyde

Category

Priority assessment chemical

Notes

Substance control number 199

Other regulations: No Additional Information

Chemical inventories:

Regulation

Status

Australian Inventory of Industrial Chemicals (AIIC):

Y

Canadian Domestic Substances List (DSL):

Y

Canadian Non-Domestic Substances List (NDSL):

N

China Inventory of Existing Chemical Substances (IECSC):

Y

European EC Inventory (EINECS, ELINCS, NLP):

Y

Japan Existing and New Chemical Substances (ENCS):

N

Japan Industrial Safety and Health Law (ISHL):

Y

Korean Existing and Evaluated Chemical Substances (KECL):

Y

New Zealand Inventory of Chemicals (NZIoC):

Y

Philippines Inventory of Chemicals and Chemical Substances (PICCS):

Y

Taiwan Inventory of Existing Chemicals:

Y

U.S. Toxic Substances Control Act (TSCA) (Active):

Y

A "Y" listing indicates all intentionally added components are either listed or are otherwise compliant with the regulation. A "N" listing indicates that for one or more components: 1) there is no listing on the public inventory (or is not on the ACTIVE inventory for U.S. TSCA); 2) no information is available; or 3) the component has not been reviewed. A "Y" for New Zealand may mean that a qualified group standard may exist for the components in this product.

Chemical inventory notes: Japan ENCS: Contains <2% unlisted impurity. New Zealand: One or more components may be covered by a group standard.

Europe REACH (EC) 1907/2006: Applicable components are registered, exempt or otherwise compliant. For Europe REACH, CAS# 165184-98-5 (EC 639-566-4). REACH is only relevant to substances either manufactured or imported into the EU.

Emerald Performance Materials has met its obligations under the REACH regulation. REACH information regarding this product is provided for informational purposes only. Each Legal Entity may have differing REACH obligations, depending on their place in the supply chain. For material manufactured outside of the EU, the importer of record must understand and meet their specific obligations under the regulation.

SECTION 16: Other information

Legend:

* : Trademark owned by Emerald Performance Materials, LLC.

SDS Name: Kalama* Hexyl Cinnamic Aldehyde

ACGIH: American Conference of Governmental Industrial Hygienists

N/A: Not Applicable

N/E: None Established

STEL: Short Term Exposure Limit

TWA: Time Weighted Average (exposure for 8-hour workday)

Users Responsibility/Disclaimer of Liability:

The information set forth herein is based on our current knowledge, and is intended to describe the product solely with respect to health, safety and the environment. As such, it must not be interpreted as a guarantee of any specific property of the product. As a result, the customer shall be solely responsible for deciding whether said information is suitable and beneficial.

Safety Data Sheet Preparer:

Product Compliance Department

Emerald Performance Materials, LLC

1499 SE Tech Center Place, Suite 300

Vancouver, WA 98683

United States